



MULTIPULSE 253 DP



- Double pulse, allows pulse curves to be activated on aluminum, mild steel and CuSi3;
- Arc stability, waveform control for greater arc stability, even at low currents;
- Equipped with temperature and current voltage sensors for high protection;
- Optional trolley and cooling unit.
- Digital display for controlling welding parameters;



Model	MULTIPULSE 253 DP		
Power supply voltage (V)	3~400V		
Frequency	50/60 Hz		
	MIG	MMA	TIG
Power (KW)	7,4	8.9	6,0
Current (A)	15	18	13
Effective current (A)	12	14	10
Duty cycle (40°C 10 Min)	60% 250A	60% 250A	60% 250A
	100% 195A	100% 195A	100% 195A
Welding current range (A)	15~250A	10~250A	10~300A
Voltage (V)	14.8-26.5	20.4-30	10.4-20
No-load voltage	16	80	16
Weight (kg)	30 kg		
Diameter (mm)	Fe: 0.6/0.9/1.0/1.2 Ss: 0.8/0.9/1.0/1.2 Flux-Cored: 0.6/0.8/0.9/1.0/1.2		
Dimensions	650 X 300 X 900		
Insulation class	H		
Protection class (mm)	IP23		
Cooling	AF		